

# Model SC010 Coil Installation Instructions

Ver. 18072

**WARNING: HIGH VOLTAGE!** The installation of this ignition coil is to be performed only by a mechanic that is familiar with European automobiles and safety standards. Failure to follow these instructions and vehicle manufacturers' recommended safety practices could result in serious personal injury, death and or damage to property.

**DISCONNECT THE BATTERY BEFORE INSTALLING OR SERVICING ANY IGNITION SYSTEM COMPONENTS.**

The Model SC010 Perma-Tune ignition coil is designed to replace the stock ignition coil and is for use with all Perma-Tune ignition boxes. Do not use this coil with any other brand of ignition system. The "+" terminal of the coil is equivalent to the stock coil terminal 15 or A. The "-" terminal is equivalent to the 1 or B terminal of the stock coil.

The outside diameter of the high Voltage terminal of this coil is larger than the original and is tapered to ease the installation of the stock coil wire. We recommend that dielectric grease (spark plug wire boot lubricant) be used on the high Voltage terminal of the coil to ease installation of the wire connector.

Contact Perma-Tune directly for any technical and warranty assistance, resellers of our products are not equipped or authorized to provide warranty support. A complete trouble-shooting guide for every ignition system we make is available on our web site at [www.perma-tune.com](http://www.perma-tune.com)

